

Date: Tuesday, 12/6/2005 9:24:28 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: PAD
Job Number	: 25115			
Estimate Number	: 11205			
P.O. Number	: N/A		Part Number	: D31957
This Issue	: 12/6/2005	S.O. No. :	Drawing Number	: D3195 REV A
Prsh Rev.	: NC		Project Number	: N/A
First Issue	: N/A		Drawing Revision	: A
Previous Run	: N/A		Material	: N/A
Written By	: See comment below		Due Date	: 12/13/2005
Checked & Approved By	: See comment below		Qty:	30
Comment	: Est Rev:A New Issue 05-12-05 JLM		Um:	Each

## Additional Product

Job Number:



*/*

Seq. #:	Machine Or Operation:	Description :	
1.0	D3195	Neoprene 1/8" thick	
		Comment: Qty.: 0.0197 sf(s)/Unit Total : 0.0987 sf(s) Make from D3195 Neoprene 1/8" thick Material:Neoprene 1/8" thick Batch: <u>B20359</u>	<i>SAD 05/21/30</i>
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut & Punch as per Dwg D3195	<i>SB 05/21/30</i>
3.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	<i>SB 06/01/10</i>
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>GA</u>	<i>SB 06/01/12</i>
5.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Inspection Level 21	<i>SB 06/01/12</i>
			<i>SB 06/01/12</i>
Job Completion			
			<i>SB 06/01/12</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

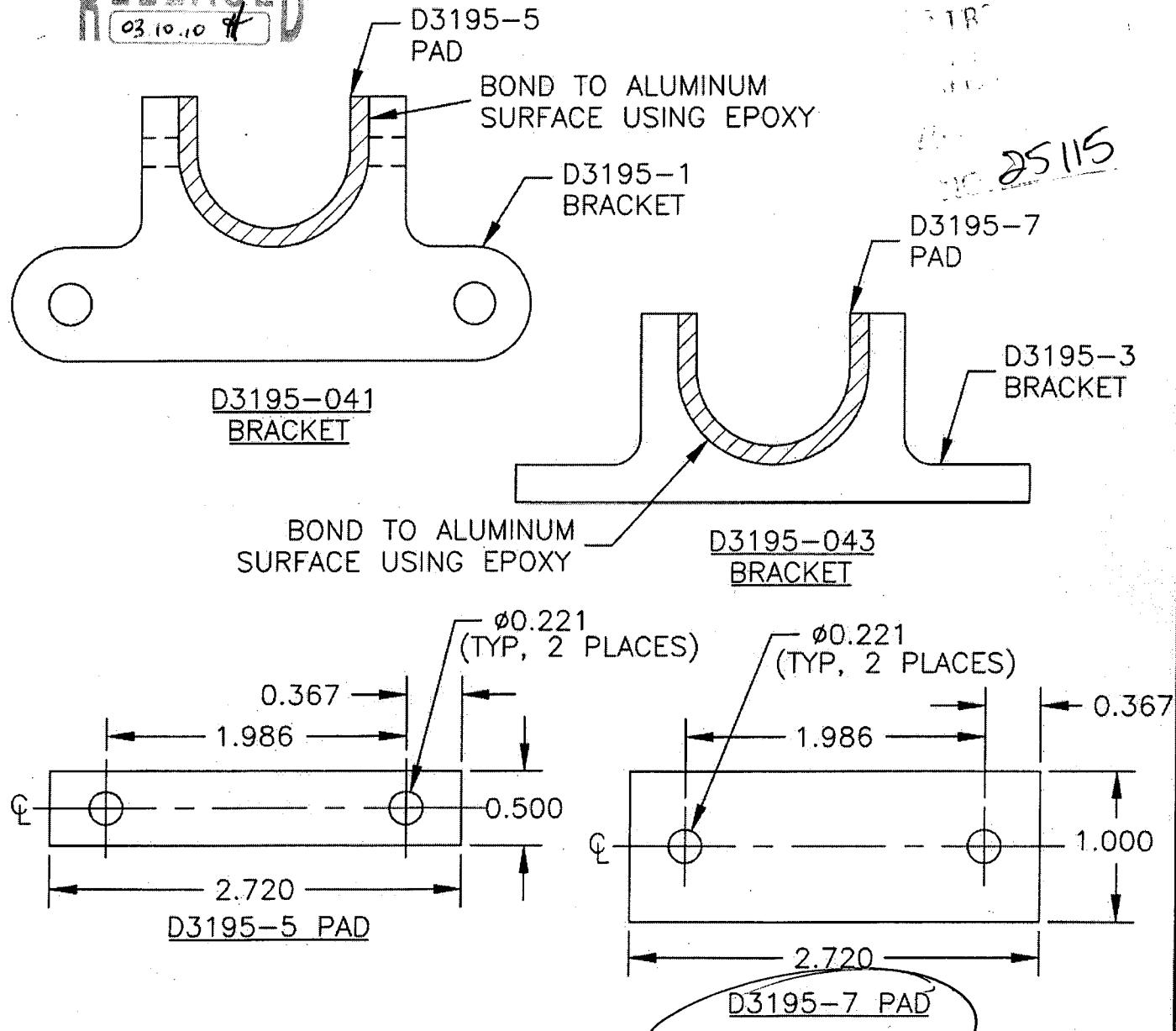
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/01/10  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN	<i>GP</i>	DRAWN BY	<i>GP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>#</i>	APPROVED	<i>#</i>	DRAWING NO. D3195 REV. A SHEET 1 OF 3
DATE	03.06.23			TITLE BRACKET SCALE 1:1

RELEASED  
03.10.10D3195-5 & D3195-7 PAD

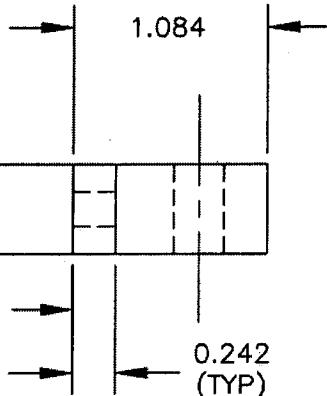
- 1) MATERIAL: 60 DUROMETER NEOPRENE 1/8" THICK  
(POSSIBLE SUPPLIERS, ACCURATE RUBBER)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 3) ALL DIMENSIONS ARE IN INCHES



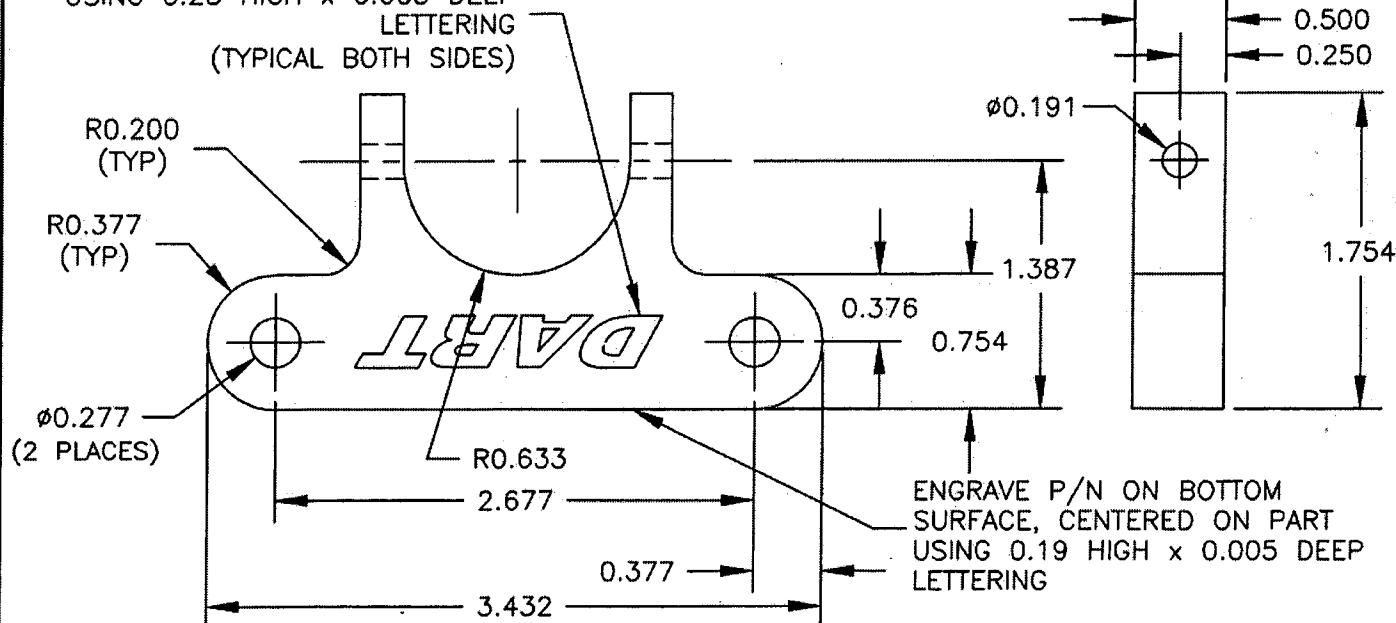
COPY ISSUED  
TO

DESIGN	GP	DRAWN BY	GP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	#	APPROVED	#	DRAWING NO. D3195
DATE	03.06.23	TITLE	BRACKET	REV. A SHEET 2 OF 3 SCALE 1:1

RELEASED  
03.10.10



ENgrave DART logo as shown using 0.28 high x 0.005 deep lettering (typical both sides)

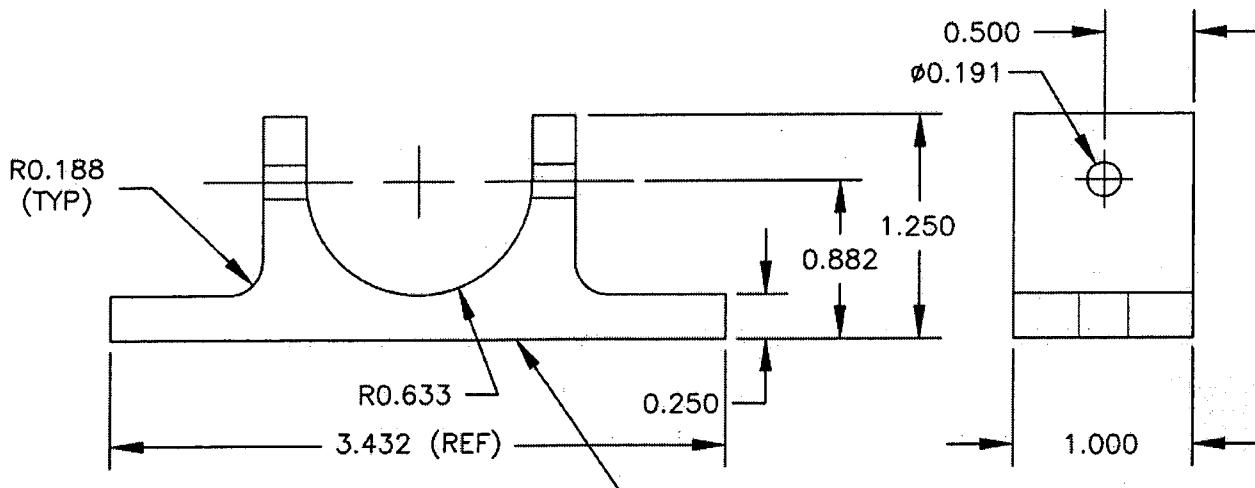
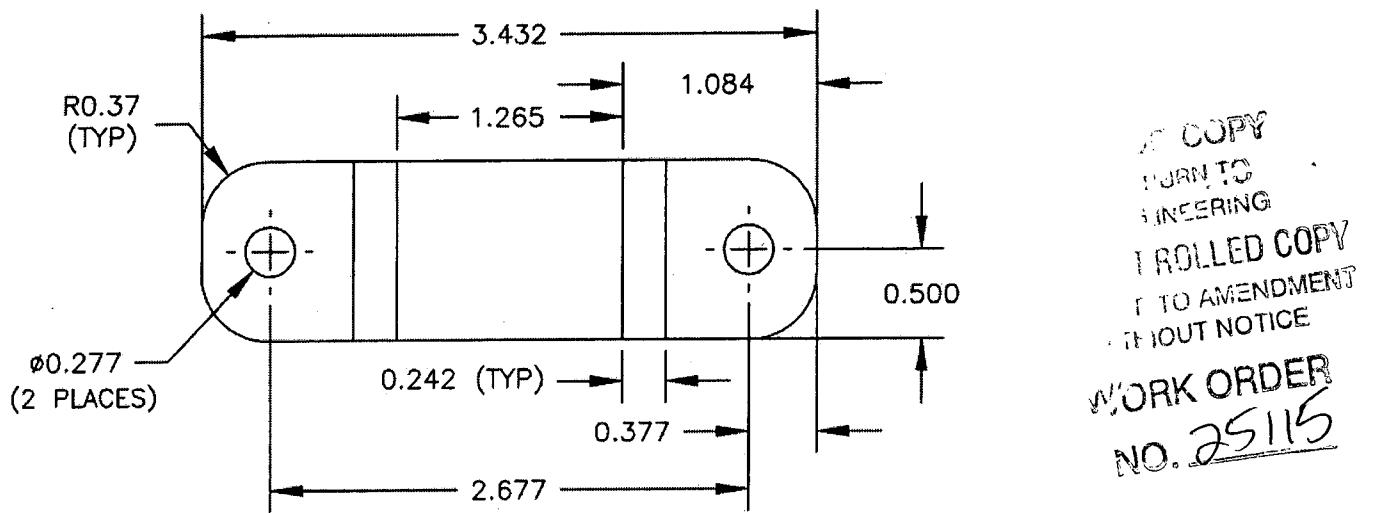


#### D3195-1 BRACKET

- 1) MATERIAL: 6061-T6/T651 (QQ-A-250/11 OR QQ-A-200/8 OR QQ-A-225/8)  
(REF. DART SPEC M6061T6S OR M6061T6B)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3195 REV. A
DATE		SHEET 3 OF 3
03.06.23		TITLE BRACKET SCALE 1:1



RELEASED  
03.10.10

ENGRAVE P/N ON BOTTOM SURFACE, CENTERED ON PART USING 0.19 HIGH X 0.005 DEEP LETTERING

#### D3195-3 BRACKET

- 1) MATERIAL: 6061-T6/T651 (QQ-A-250/11 OR QQ-A-200/8 OR QQ-A-225/8)  
(REF. DART SPEC M6061T6S OR M6061T6B)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES